



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9701

Job Sheet 167792



Part No: 646.9701

Job Qty: 11 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 11/13/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Note: DWG REV D2 SHEET 1 IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS IPP REV :B AS PER REV D 16-03-07 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off	DAS
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	11 Ea	11/13/17	11/13/17	0.00	0.00	Start Up Stores/Pkg-2		FEB 08 2018	6
110	Packaging	11 pcs	11/13/17	11/13/17	0.00	0.00	Packaging1		FEB 08 2018	3.89
120	Small Fab	11 pcs	11/13/17	11/13/17	0.00	0.31	Small Fab		FEB 08 2018	36
130	QC	11 pcs	11/13/17	11/13/17	0.00	0.00	QC5		FEB 13 2018	9-DAS
140	Packaging	11 pcs	11/13/17	11/13/17	0.00	0.00	Packaging3		FEB 13 2018	6
150	QC21-SA	11 Ea	11/13/17	11/13/17	0.00	0.00	QC21		FEB 13 2018	6

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE 598

Descriptions: exp. date: 06/19

140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9710	Body	11 Ea (1 ea)	90-Start up Operation	
646.9711	Blade	22 Ea (2 ea)	90-Start up Operation	
MS21042L08	Nut	66 Ea (6 ea)	90-Start up Operation	
MS27039-08-19	Screw	66 Ea (6 ea)	90-Start up Operation	
NAS1149FN832P	Washer	132 Ea (12 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9710	11	35	0
	646.9711	22	41	0
	MS21042L08	66	1,247	0
	MS27039-08-19	66	1,127	0
	NAS1149FN832P	132	5,118	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S040392



Cutter Sub Assembly

PART NO: 646.9701
Original Serial #: S040392
Revision:
Operation:
Change No:

Start up Operation 02/08/18

Job No: 167792

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Dart Aerospace Ltd.
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Canada

Master Unit 000641

Tel (613) 632-5200

Containers on Master Unit 000641				
Serial No	Part No	Customer Part No	Status	Quantity
S011133	646.9710		Allocated	2
S040385	646.9710		Allocated	9
S040386	646.9711		Allocated	22
S040388	MS21042L08		Allocated	66
S040389	MS27039-08-19		Allocated	66
S040391	NAS1149FN832P		Allocated	132